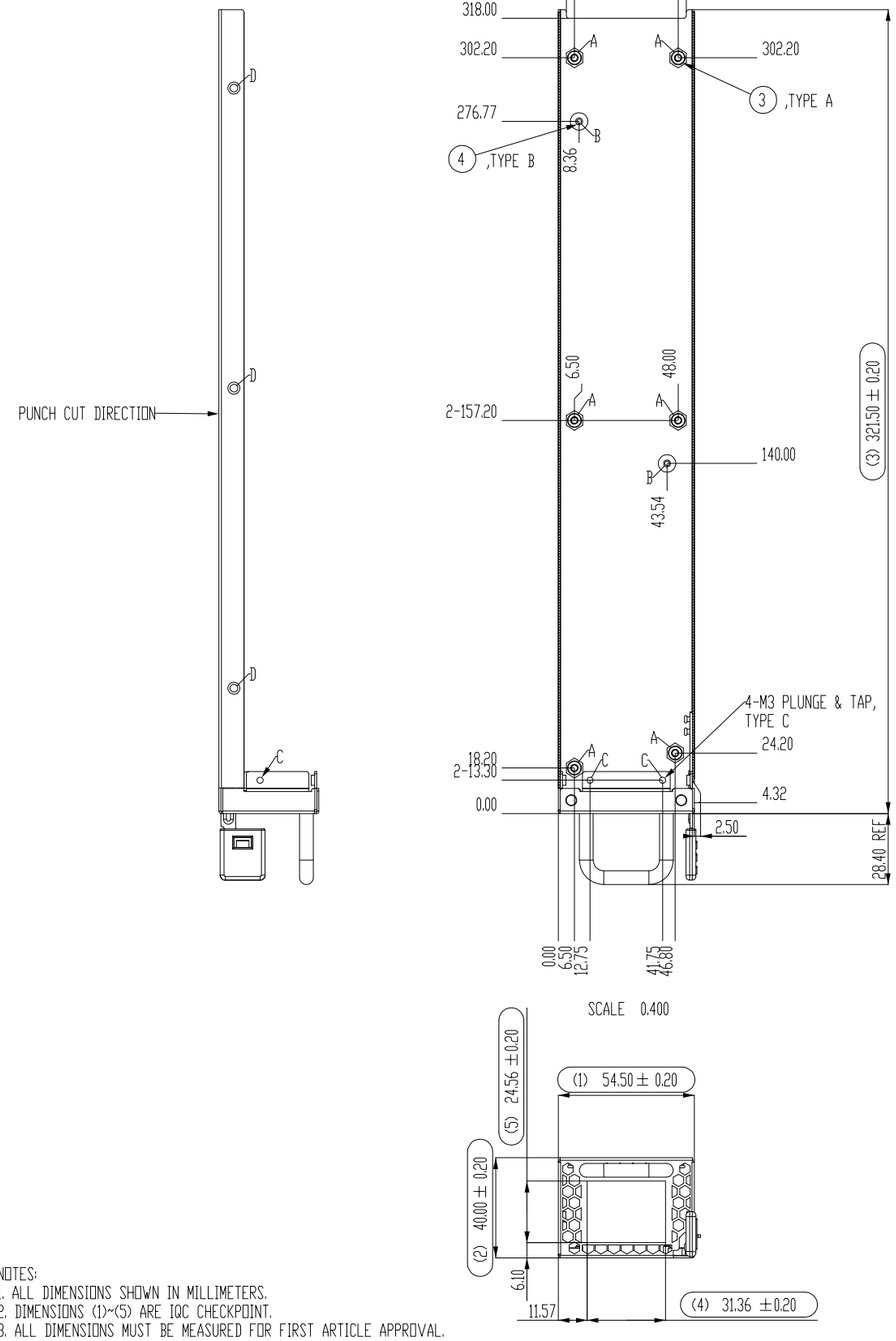
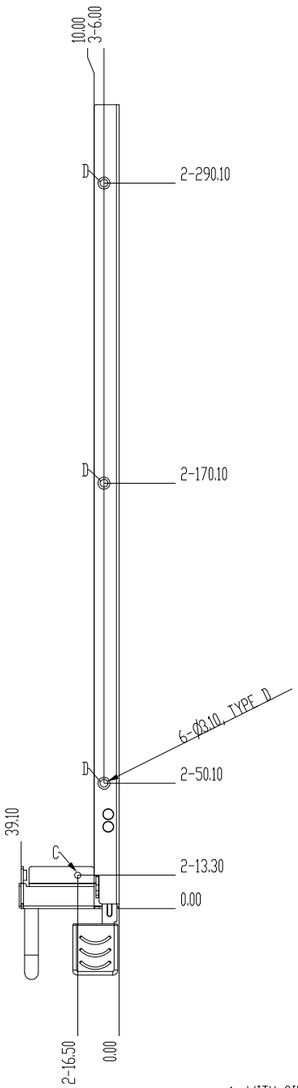
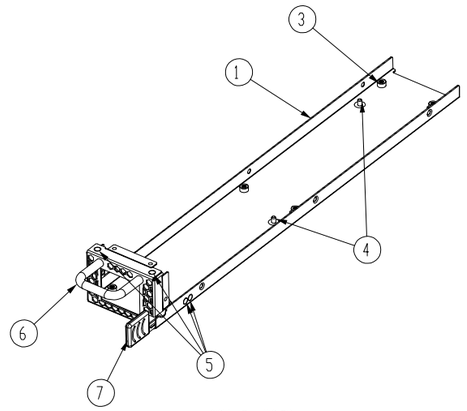
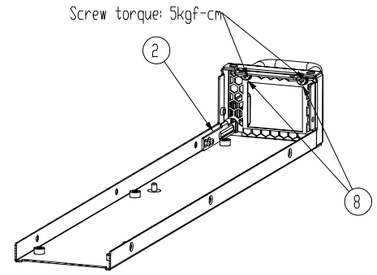


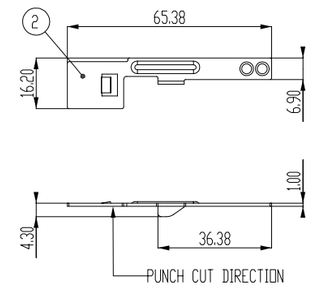
SCALE 0.400



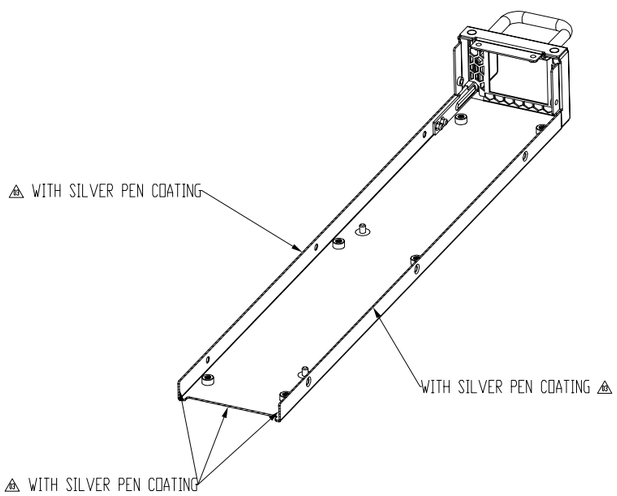


SCALE 0.250





SCALE 0.500



⚠4 ITEM	Q'Y	DESCRIPTION	SUPPLIER
1	1	IRON BASE 12V-PSU,SGCC 0.8T	TIMSON
2	1	IRON BASE 12V-PSU-LATCH,SUS301 H380 1T	TIMSON
3	6	STANDOFF,BSD,STEEL,M3,H4.0mm,ZI	TIMSON
4	2	PIN,STEEL,Ø2.8xL5.0mm,ZI	TIMSON
5	4	RIVET,05-AE-4.7D-6-ZI-E	TIMSON
6	1	HANDLE,HANU-32PVB,BLACK	KANGYANG
7	1	HANDLE,HANE-36,PANTONE 375C	KANGYANG
8	2	SCREW,05-XRS-M3-6-NI-E	BIFU/QUANYING

⚠NOTES:
1. ALL DIMENSIONS SHOWN IN MILLIMETERS.
2. DIMENSIONS (1)~(5) ARE IQC CHECKPOINT.
3. ALL DIMENSIONS MUST BE MEASURED FOR FIRST ARTICLE APPROVAL.
4. ALL CRITICAL DIMENSIONS SHOWN MUST MEET A MINIMUM CPK VALUE OF 1.33.
5. ALL NON-SHOWN DIMENSION IN THE DRAWING, MUST BE TAKEN FROM 3D DATA.
6. THE DIMENSIONS NEED TO FOLLOW STANDARD DRAWING TOLERANCES TABLE AS BELOW UNLESS OTHERWISE STATED.
7. ALL PARTS MUST BE RoHS COMPLIANT.
8. PUNCH DIRECTION SHOWN.
9. ALL PARTS TO ABIDE TO FB COSMETIC AND INSPECTION GUIDELINES.
⚠10. PLEASE REFER TO THE DRAWING WHICH DEFINE SOME SHEARED EDGES NEED TO BE COATED SILVER PEN, UNCOATED AREAS MAY HAVE THE POSSIBILITY OF RUSTING.
⚠11. SILVER PEN TYPE: UNIPAINT PX-20 SILVER #63614 MEDIUM LINE OR ZEBRA #200M SILVER MEDIUM POINT.

Reason		
	⚠2	MODIFY THE NOTES AND BOM LIST / CHANGE MATERIAL
	⚠3	ADD SILVER PEN AREA DEFINITION
	,	,
	,	,
	,	,
ZONE		DESCRIPTION

This document and the technical data disclosed are proprietary to Accton Tech. Corp. and shall not be duplicated, used, released,or disclosed without expressed written permission.

UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°	GRADE / DIM	0	1	2	3	4	5
	0------16	0.05	0.1	0.15	0.2	0.2	0.5
ROUGHNESS	16------63	0.05	0.15	0.2	0.3	0.3	0.8
	63------250	0.05	0.2	0.25	0.4	0.5	1.2
	250------500	0.1	0.25	0.3	0.6	0.8	1.8
	500------1000		0.3	0.5	0.8	1.2	3.0

FINISH.
COATING:NO
PRINTING:NO

PART NO. 123100000852A
SCALE 1/1
UNIT MM ~~IN~~
DESIGN Curtis 20-JUN-16
MATERIAL ⚠4SGCC T=0.8mm

facebook

DWG. TITLE. IRON BASE 12V-PSU ES7632BT-0415-168FB
SHEET 1/1
REV. 03
SIZE A3